



TEMBEC PAPER GROUP ORDER MINIMUMS AND STANDARD UPCHARGES

Total Order Minimums	Stock Sheets (LOS/Cartons)	5,000 lbs. (4 skids or 4 full pallets or combination of thereof)
	Making Sheets	5,000 lbs.
	Rolls	5,000 lbs.
Stock Cartons	Line Item Minimum	1 Full Pallet
Stock Skids	Line Item Minimum	1 skid
Making (LOS/Skids Only)	Line Item Minimum	5,000 lbs.
	Sheets less than 374 in ²	\$5.00/cwt upcharge
	Sheets with a maximum width of 58" and lengths between 64" to 81":	\$6.00/cwt upcharge
	Sheets with a maximum width of 60" and lengths between 81" to 120":	\$12.00/cwt upcharge for less than 10,000 lbs. \$9.00/cwt upcharge for 10,000 lbs. and over
	Sheets with a maximum width of 72" and lengths between 120" to 144":	\$16.00/cwt upcharge for less than 10,000 lbs. \$13.00/cwt upcharge for 10,000 lbs. and over.
	Skids under 800 lbs	\$ 1.50/cwt upcharge
Rolls (Standard Diameters and Cores)	Line Item Minimum	5,000 lbs.
u	Rolls less than 12" wide	\$7.00/cwt upcharge
Rolls from Production	Rolls more than 12" up to 19" wide	\$7.00/cwt rewinding upcharge for rolls within parameters below* *Please call our Inside Sales Department for complete details
	*Parameters	40" (101.6 cm) diameter: less than 12" (30.48 cm) wide
		50" (127 cm) diameter: less than 12.5" (31.75 cm) wide
		60" (152.4 cm) diameter: less than 15" (38.1 cm) wide
		70" (177.8 cm) diameter rolls: less than 19" (48.26 cm) wide
	Rolls on pallets or skids (poker chip)	\$1.50/cwt upcharge
	*A \$7/cwt upcharge may apply to inventory roll slitting and rewinding. Please call our Inside Sales Department for complete details.	
Recycled Content	Line Item Minimum	40,000 lbs.
	10% Recycled Content	\$3.00/cwt upcharge
Shipping	LTL stop-off fee (shipments under 40,000 lbs.)	\$300 upcharge
	Merchant Pool Trucks	no charge
	Full truck shipments (40,000 lbs. and over)	no charge

For more information, please contact our Inside Sales department or your respective Account Manager. 1-800-411-7011

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Order Minimums and Standard Upcharges subject to change Always consult www.kallima.com/millbook for the latest version of Order Minimums and Standard Upcharges January 2014