

PAPERBOARD ORDER MINIMUMS AND STANDARD UPCHARGES

Total Order Minimums	Stock Sheets (Pool Truck Orders)	2 skids or 2 full pallets or combination thereof	
	Stock Sheets (Non-Pool Truck Orders)	5,000 lbs	
	Making Sheets	5,000 lbs	
	Rolls	5,000 lbs	
Stock Cartons	Line Item Minimum	1 Full Pallet	
Stock Skids	Line Item Minimum	1 skid	
Making (LOS/Skids Only)	Line Item Minimum	5,000 lbs	
	Skids with less than 36" of paper	\$1.50/cwt upcharge	
	Sheets less than 374 in ²	\$5.00/cwt upcharge	
	Sheet width ≤ 58"	Length between 64" to 81"	\$6.00/cwt upcharge
	Sheet width >58" to 72"	Length between 64" to 81"	\$9.00/cwt upcharge for less than 10,000 lbs \$7.00/cwt upcharge for 10,000 lbs and over
	Sheet width ≤ 72"	Length between 81" to 120"	\$12.00/cwt upcharge for less than 10,000 lbs \$9.00/cwt upcharge for 10,000 lbs and over
	Sheet width ≤ 72"	Length between 120" to 144"	\$16.00/cwt upcharge for less than 10,000 lbs \$13.00/cwt upcharge for 10,000 lbs and over
Rolls (Standard Diameters and Cores)	Line Item Minimum	5,000 lbs	
	Rolls less than 12" wide	\$7.00/cwt upcharge	
	Rolls more than 12" wide	\$7.00/cwt rewinding upcharge for rolls outside parameters below* Call our Inside Sales Department for complete details.	
	*Parameters	40" (101.6 cm) diameter: less than 11.8" (29.97 cm) wide	
		50" (127.0 cm) diameter: less than 12.5" (31.75 cm) wide	
		60" (152.4 cm) diameter: less than 15.0" (38.10 cm) wide	
		70" (177.8 cm) diameter: less than 19.0" (48.26 cm) wide	
Rolls on pallets or skids (poker chip)	\$1.50/cwt upcharge		
*A \$7/cwt upcharge may apply to slitting and rewinding rolls. Please call our Inside Sales Department for complete details.			
Recycled Content	Line Item Minimum	40,000 lbs.	
	10% Recycled Content	\$3.00/cwt upcharge	
Shipping	LTL stop-off fee (shipments under 40,000 lbs.)	\$300 upcharge	
	Merchant Pool Trucks	no charge	
	Full truck shipments (40,000 lbs. and over)	no charge	

For more information, please contact our Inside Sales Department or your respective Account Manager.

1-800-411-7011

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Order Minimums and Standard Upcharges subject to change.

Always consult www.kallimapaper.com for the latest version of Order Minimums and Standard Upcharges

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