



PAPERBOARD - US ORDER MINIMUMS AND STANDARD UPCHARGES

Total Order Minimums	Stock Sheets (Pool Truck Orders)		2 skids or 2 full pallets or combination thereof
	Stock Sheets (Non-Pool Truck Orders) Making Sheets Rolls		5,000 lbs
			5,000 lbs
			5,000 lbs
Stock Cartons	Line Item Minimum		2 Full Pallet
Stock Skids	Line Item Minimum		2 skid
Making (LOS/Skids Only)	Line Item Minimum		5,000 lbs
	Skids with less than 36" of paper Sheets less than 374 in ²		\$1.50/cwt upcharge
			\$5.00/cwt upcharge
	Sheet width ≤ 58''	Length between 64" to 81"	\$9.00/cwt upcharge
	Sheet width >58" to 72"	Length between 64" to 81"	\$13.00/cwt upcharge
	Sheet width ≤ 72"	Length between 81" to 120"	\$16.00/cwt upcharge
	Sheet width ≤ 72''	Length between 120" to 144"	\$20.00/cwt upcharge
Rolls (Standard Diameters and Cores)	Rolls less than 12" wide Rolls more than 12" wide		5,000 lbs
·			\$10.00/cwt upcharge
			\$10.00/cwt rewinding upcharge for rolls outside parameters below* Call our Inside Sales Department for complete details.
			40" (101.6 cm) diameter: less than 11.8" (29.97 cm) wide
			50" (127.0 cm) diameter: less than 12.5" (31.75 cm) wide
			60" (152.4 cm) diameter: less than 15.0" (38.10 cm) wide
			70" (177.8 cm) diameter: less than 19.0" (48.26 cm) wide
	Rolls on pallets or skids (poker chip)		\$1.50/cwt upcharge
	*A \$10/cwt upcharge may apply to slitting and rewinding rolls. Plea		ease call our Inside Sales Department for complete details.
Recycled Content	Line Item Minimum 10% Recycled Content		40,000 lbs.
			\$3.00/cwt upcharge
Shipping	LTL stop-off fee (shipments under 40,000 lbs.)		\$500 upcharge
	Merchant Pool Trucks Full truck shipments (40,000 lbs. and over)		*To be announced
			no charge

For more information, please contact our Inside Sales Department or your respective Account Manager. 1-800-411-7011

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Order Minimums and Standard Upcharges subject to change. Latest version of Order Minimums and Standard Upcharges January 2023





PAPERBOARD - CANADA ORDER MINIMUMS AND STANDARD UPCHARGES

Total Order Minimums	Stock Sheets (Pool Truck Orders)		2 skids or 2 full pallets or combination thereof
	Stock Sheets (Non-Pool Truck Orders)		5,000 lbs
	Making Sheets		5,000 lbs
	Rolls		5,000 lbs
Stock Cartons	Line Item Minimum		2 Full Pallet
Stock Skids	Line Item Minimum		2 skid
Making (LOS/Skids Only)	Line Item Minimum		5,000 lbs
	Skids with less than 36" of paper Sheets less than 374 in ²		\$1.50/cwt upcharge
			\$5.00/cwt upcharge
	Sheet width ≤ 58''	Length between 64" to 81"	\$9.00/cwt upcharge
	Sheet width >58" to 72"	Length between 64" to 81"	\$13.00/cwt upcharge
	Sheet width ≤ 72"	Length between 81" to 120"	\$16.00/cwt upcharge
	Sheet width ≤ 72''	Length between 120" to 144"	\$20.00/cwt upcharge
Rolls (Standard Diameters and Cores)	Line Item Minimum		5,000 lbs
	Rolls less than 12" wide Rolls more than 12" wide		\$10.00/cwt upcharge
			\$10.00/cwt rewinding upcharge for rolls outside parameters below* Call our Inside Sales Department for complete details.
			40" (101.6 cm) diameter: less than 11.8" (29.97 cm) wide
			50" (127.0 cm) diameter: less than 12.5" (31.75 cm) wide
			60" (152.4 cm) diameter: less than 15.0" (38.10 cm) wide
			70" (177.8 cm) diameter: less than 19.0" (48.26 cm) wide
	tolls on pallets or skids (poker chip)		\$1.50/cwt upcharge
	*A \$10/cwt upcharge may apply to slitting and rewinding rolls. Plea		ease call our Inside Sales Department for complete details.
Recycled Content	Line Item Minimum		40,000 lbs.
	10% Recycled Content		\$3.00/cwt upcharge
Shipping	LTL stop-off fee (shipments under 40,000 lbs.)		\$250 upcharge
	Merchant Pool Trucks Full truck shipments (40,000 lbs. and over)		*To be announced
			no charge

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